

# IOM GRAIN



Superior-Quality,  
Non-GMO,  
Food-Grade  
Soybeans

FROM THE WORLD'S  
RICHEST SOIL



# Your Source for Superior-Quality Soybeans

from the protein-rich Indiana, Ohio and Michigan region.



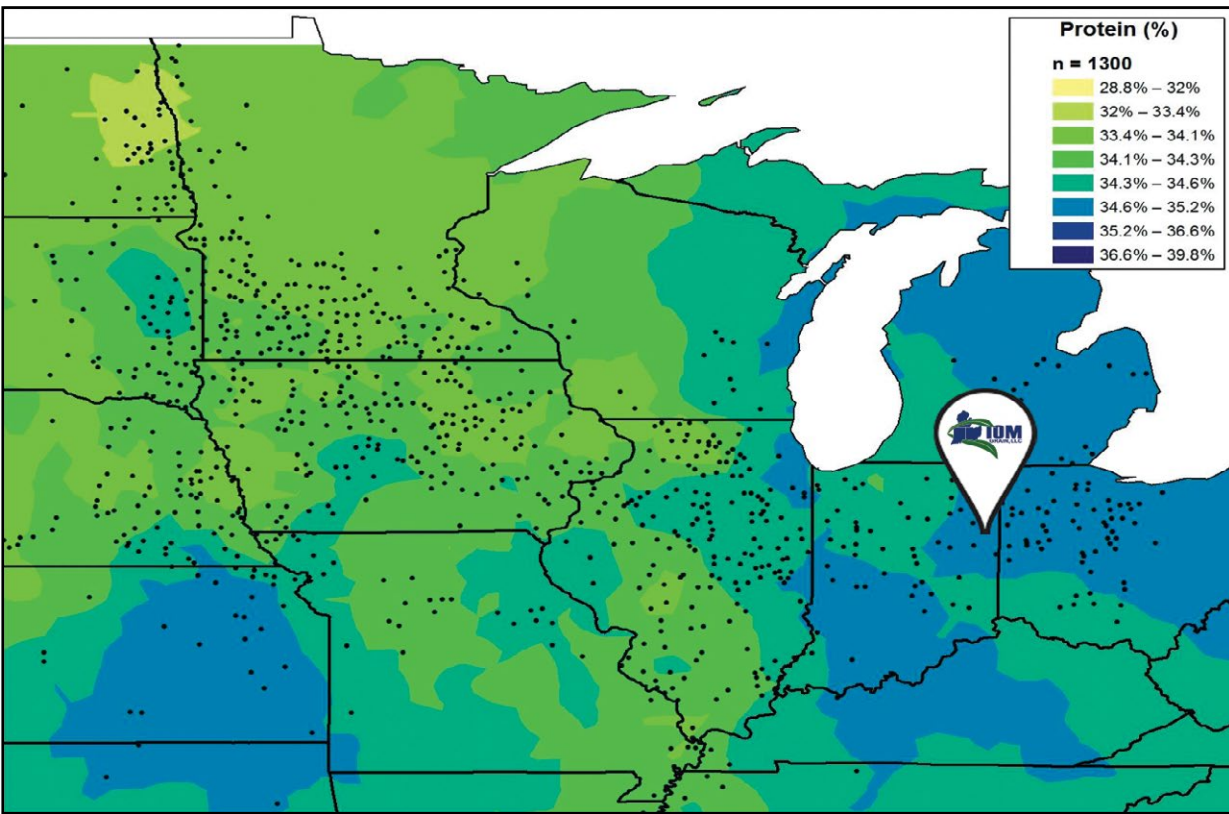
“The best work with the best.”

ROB TURNET, IOM GROWER

With a complete range of services, IOM Grain is the leading choice for high-quality, non-GMO, food-grade soybeans. We believe no one else in the world can offer the combined advantages we can.

If you are looking for the best food-grade soybeans in the world today, we invite you to make IOM Grain your supplier of choice. From contracting your specialty crop in the field, to the state-of-the-art cleaning and separating process, to your front door, IOM Grain offers a complete quality control system that is unmatched in the industry.

IOM Grain soybeans come from the rich soil of Indiana, Ohio and Michigan, where soybean protein levels are at their highest.



## Our dedicated people make the difference

IOM Grain has become a trusted name in the food-grade industry because of our focus on quality. We produce a premium food-grade product with a dedicated, entrepreneurial staff using the latest technology in the industry to screen, size and sort grain with the highest precision, ensuring premium quality. Our management practices allow us to guarantee an identity-preserved product.



## Identity Preserve Program

IOM Grain contracts with only the best growers in the Indiana, Ohio and Michigan region. We work with them year round to guarantee an Identity Preserve product with complete traceability back to the field. Systematic sampling of on-farm storage, deliveries and outbound shipments sustains the highest quality for our customers.

# The Highest Quality at Every Level.

**Quality. Precision. Traceability.**

We employ the latest technology in our conditioning and packaging for non-GMO soybeans. Our sizing, color sorting, de-stoning and ASI belt sorting processes assure our customers the highest level of food safety and quality grain available from anywhere in the world.

## Superior quality from the field



IOM Grain is involved with the product from planting to delivery. We work with our growers year round to instill best management practices and guarantee identity preservation.

Throughout the season, we visit our growers' fields to review crop progress. Shortly after harvest, our staff visits the growers' storage facility and collects a sample from every bin. We test these samples in our certified grain lab to determine the quality of the grain before it is delivered to our plant.

## Superior quality at delivery



When growers deliver their grain to us, we sample and test each load prior to accepting it. We do a manual probe of every load because cameras can't see as much as humans or smell the quality of the load. This ensures all grain received meets customer specifications.

IOM Grain offers an in-house certified grain lab. The Grain Quality Assurance Lab (GQAL) verifies quality before, during and after the grain is processed and packaged. The lab continuously tests for desirable grain characteristics and GMO contamination. GQAL makes certain every bushel shipped is of the highest quality.

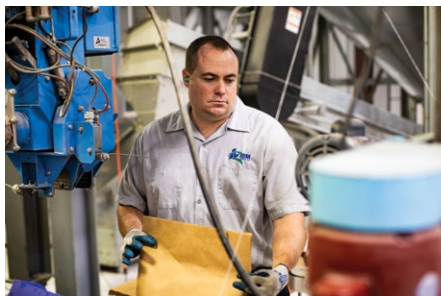
## Superior quality in processing



IOM Grain maintains a clean, modern grain processing facility. Not only do we use the latest equipment, our team has the ingenuity and drive to modify it and create proprietary machines that do the job even better, increasing efficiency and value in both production and shipping.

IOM Grain employs only paddle and belt conveyors, which are gentler on the soybeans than augers. Our cutting-edge color sorter features a camera resolution 10 times higher than previous models, which can more accurately determine shape, size and splits. Proving our unmatched commitment to quality, IOM Grain uses rare earth magnets in five locations—three in final contact locations immediately before packaging and bulk loading.

## Superior quality in packaging



After processing, our high-quality grain is packaged per the customer's preference in customer-printed or generic bags, totes or bulk containers. It is then shipped by truck or rail domestically and containerized for international shipments.

IOM Grain has supplied superior-quality, non-GMO, hard I.P., food-grade grain worldwide for nearly 20 years. We understand the highest quality grain is paramount to the food industry.



**IOM Grain processes multiple varieties of non-GMO, food-grade soybeans with characteristics excellent for the manufacture of soy sauce, soy milk, tofu, miso and other soy products.**

# Superior Quality from Premium Growers

Only the best growers, meeting the highest standards, supply IOM Grain.



“

Knowing we are growing something that is being taken care of properly all the way to the consumer makes it special.”

RICK BRUBAKER, IOM GROWER

IOM Grain contracts with premium growers from Indiana, Ohio and Michigan who follow our stringent growing standards to ensure they produce the industry’s highest quality, non-GMO, food-grade soybeans.

Our growers take great pride in their work, and they take pride in growing soybeans for IOM Grain. There are even additional requirements they can meet to become a Certified IOM Grower. They know that living up to the high standards IOM demands is a positive reflection on their operations, and it shows in the superior quality of soybeans they provide.

Working with only the best growers means we start with the highest quality from the field and carry it through all the way to your door. This is one more reason you can be assured you’re getting the cleanest, highest protein, non-GMO, food-grade soybeans in the world from IOM Grain.

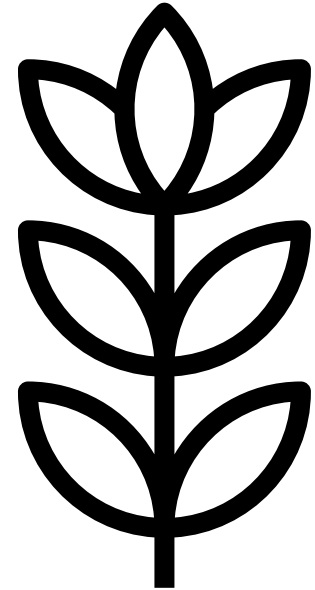




Quality.  
Precision.  
Traceability.

Because Quality Matters.

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No matter where you are in the world,  
IOM Grain is here to provide you  
superior-quality soybeans with the  
highest levels of service.